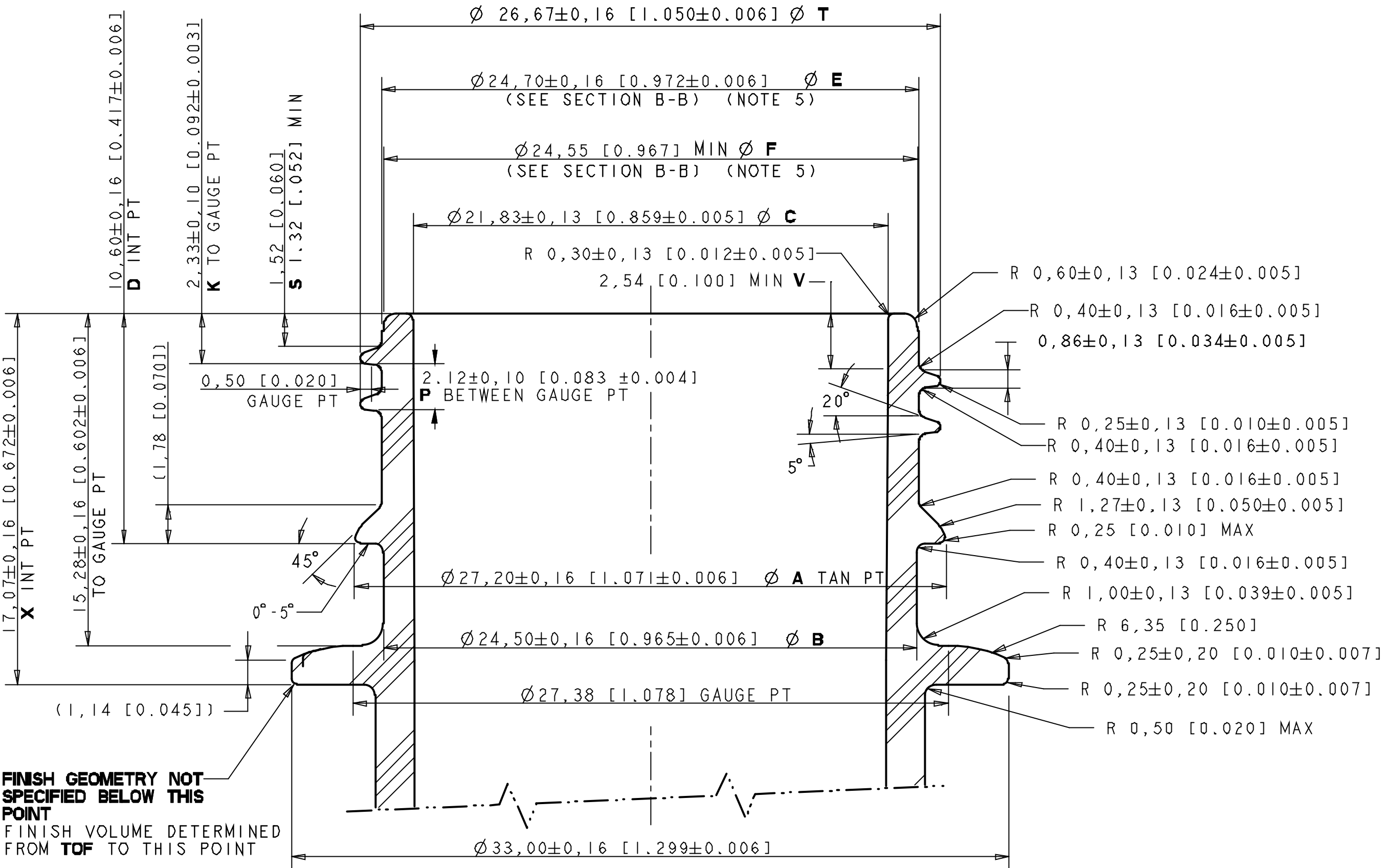
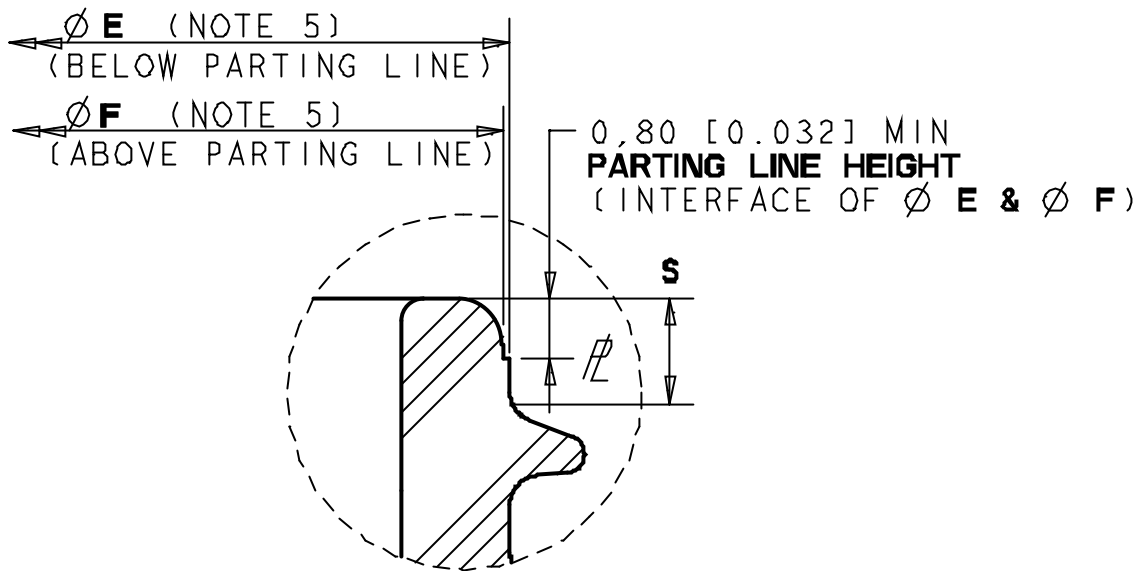


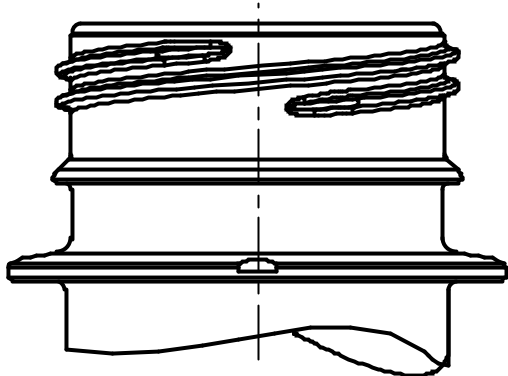
FINISH REV	DATE	DESCRIPTION	BY
000	99/03/18	ORIGINAL ALCOA SPECIFICATION #969-1848-001	SWM-DB
001	02/05/15	SPECIFICATION CONVERTED TO STANDARDIZED FORMAT	MNR-SG



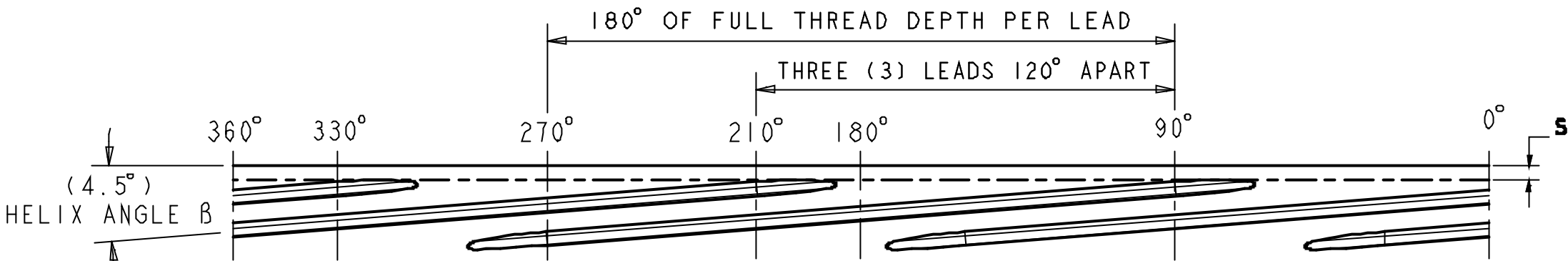
SECTION C-C



SECTION B-B

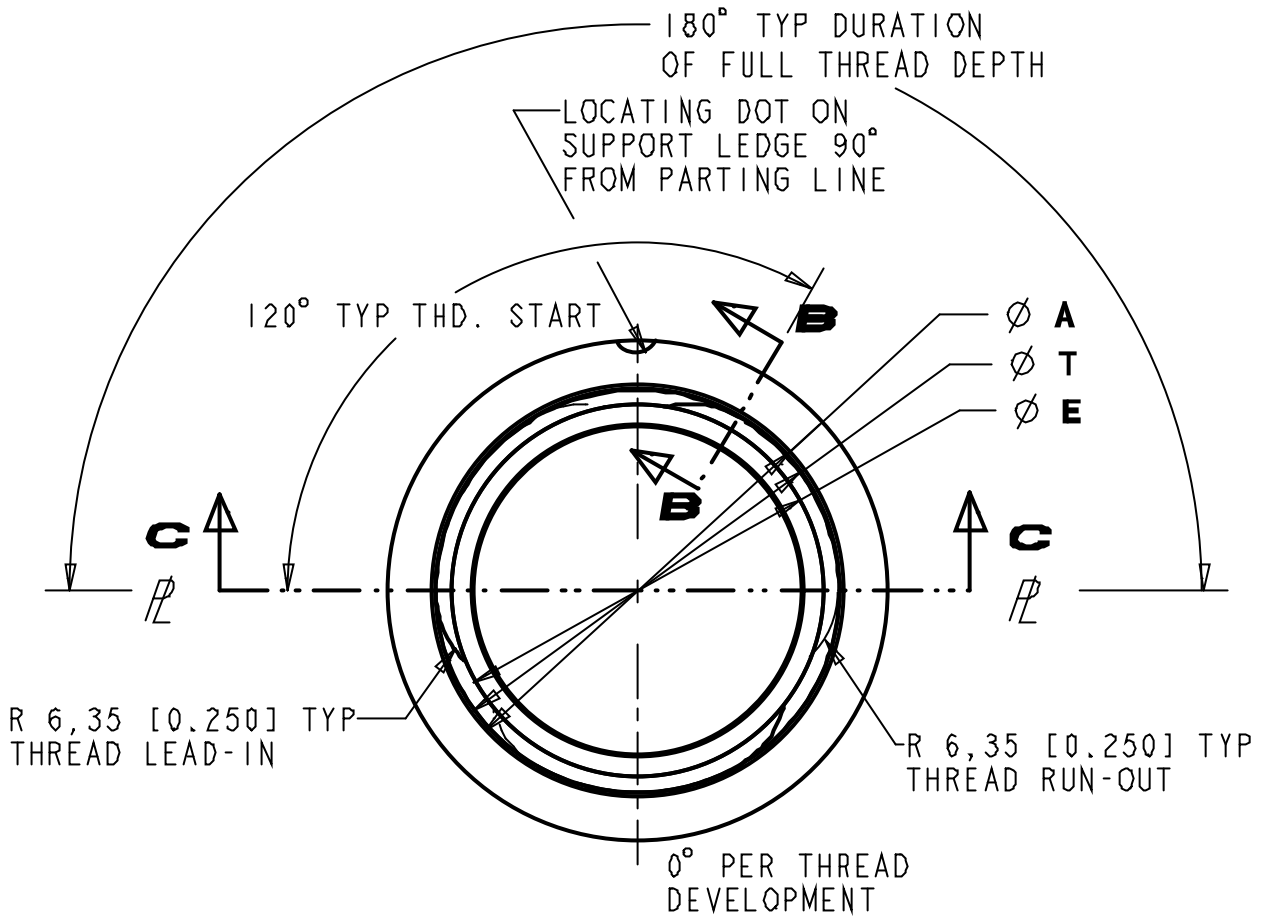


PROFILE VIEW
AT 0° AS PER THREAD
DEVELOPMENT



THREAD DEVELOPMENT
SHOWN FROM OUTSIDE OF FINISH

- THREE (3) LEADS 120° APART
- 2,12 TPI PER LEAD
- 6,35 mm [0.250] TRAVEL PER TURN
- RIGHT HAND THREAD
- THREAD LEAD-IN/RUN-OUT PER CUTTER PROFILE



TOP VIEW

NOTES

- THIS IS A TOP, SIDE AND INSIDE SEAL FINISH. THE FINISH SHOULD BE SMOOTH AND FREE OF ANY DEFECTS THAT WILL CONTRIBUTE TO LEAKS. FLASH NOT TO EXCEED 0,13mm [0.005] PER SIDE, AND NOT TO BE CONTINUOUS.
- REQUIREMENTS FOR GOOD CLOSURE APPLICATION ON FINISH.
 - 0,13mm **MAX** [0.005] OUT-OF-PARALLEL SEALING SURFACE WITH NECK SUPPORT LEDGE IS ALLOWED FOR COCKED NECKS AND SLANTED FINISHES.
 - AN OFFSET OR VERTICAL MISMATCH OF THREAD IS NOT TO EXCEED 0,10mm [0.004] AT THE MOLD SEAM. Ø T DIMENSION IS NOT MEASURED IN THE DEPRESSED AREA.
- THE (3) THREAD STARTS ARE TO BE ORIENTED AS INDICATED WITH RESPECT TO THE PARTING LINE.
- VARIATIONS IN Ø E ARE TO FOLLOW UNIFORMLY THOSE OF Ø T.
- NO OVERHANG ALLOWED AT ANY POINT IN 360° BETWEEN Ø E AND Ø F. A FLUSH TO 0,15mm [0.006] **MAXIMUM** STEP IS ALLOWABLE ON ONE SIDE ONLY.
- FINISH VOLUME IS ESTIMATED AT 6,39 cm³ FROM **TOP** TO THE BOTTOM OF THE SUPPORT LEDGE, BASED ON NOMINAL DIMENSIONS.
- REFER TO DRAWING #1168216 FOR **VOLUNTARY STANDARD PET FINISH DIMENSION NOMENCLATURE**.

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DIMENSIONS SHOWN ARE FINISHED PLASTIC SIZES			DESCRIPTION	DRAWING No 2072575-1
GENERAL TOLERANCES	METRIC MILLIMETRES	[IMPERIAL] [INCHES]		
	X, X ±0,3	(.XX ±0.01)	PCF-26P-2 VOLUNTARY STANDARD FLATWATER FINISH	FINISH No. PCF-26P-2
	X, XX ±0,3	(.XXX ±0.005)		
	X° ±2°		DWN S. GUO	DATE 2002/05/15
	X°X' ±0°15'			

3Plastics INTERNATIONAL SOCIETY OF BEVERAGE TECHNOLOGISTS

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Email: sales@3plastics.com

FINISH No.
PCF-26P-2